

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-667 REV. 2

REF CANADIAN STC: SH01-5  
REF FAA STC: SR01304NY  
REF EASA STC: EASA.IM.R.S.01179

FOR D206-667-201 CROSSTUBES (206B AFT) B/N B44214 & B44215, THE D2872-043/-045 NUTPLATES HAVE BEEN REPLACED BY D3877-041/-043 NUTPLATES. THE NUTPLATES ARE PRE-INSTALLED ON THE CROSSTUBE. TO USE THE CROSSTUBE WITH 206-321-251/-252 OR 206-327-251/-252 OR 206-297-101/-102/-105/-106 OR 206-050-298-101/-102 THRU-BOLT SKIDTUBES, THE NUTPLATES MUST BE REMOVED BY DRILLING OUT THE ATTACHING RIVETS. THE CROSSTUBES SHOULD OTHERWISE BE INSTALLED PER INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C.

## PARTS LIST:

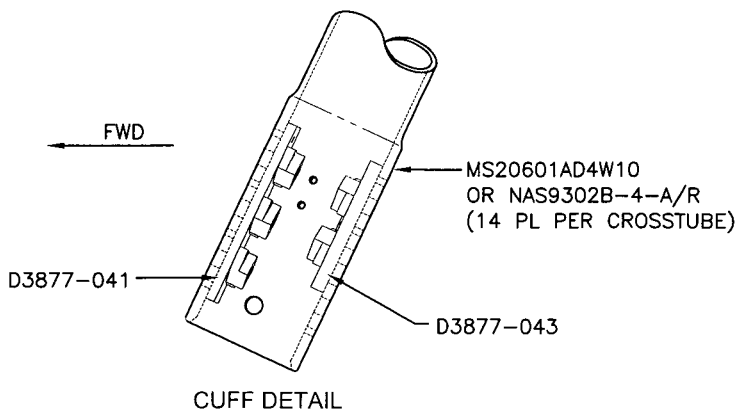
THE PARTS LIST FOR THE D206-667-201 CROSSTUBES B/N B44214 & B44215 IS MODIFIED AS SHOWN:

### IS:

ITEM	Qty -201	PART NUMBER	DESCRIPTION
42	2	D3877-041	NUTPLATE
43	2	D3877-043	NUTPLATE
50	14	MS20601AD4W10	RIVET

### WAS:

ITEM	Qty -201	PART NUMBER	DESCRIPTION
42	2	D2873-043	NUTPLATE
43	2	D2873-045	NUTPLATE



CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: [Signature]  
D. SHEPHERD (DE # 02)

DATE: 09.03.09

CERT. NO.: SH01-5

ISSUE NO.: 3

A	NEW ISSUE	CP	09.03.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>GP</u>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>GP</u>		
CHECKED	<u>PT</u>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9442	SHEET 1 OF 1
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	206B AFT XTUBE MOD.	NTS
DATE	09.03.09	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	